











## **WARNING:**

This system is designed for race use only. May also void manufacturer's warranty. Allow the truck's exhaust system to cool before removal. Always practice safe work habits, i.e. jack stands, gloves, safety glasses etc.

## INSTALLATION STEPS

Notes: BEFORE STARTING REMOVAL OF STOCK EXHAUST SYSTEM\*\*\*

· Performance Exhaust Systems are designed to fit stock trucks with OEM hitches, tires, wheels, and spare sizes.

Any suspension lifts or other variations may require modification of the new exhaust system for proper fit and finish.

· WD40 or equal will make removal of hangers easier. A small tack with a mig welder is recommended on all clamp connections.

## REMOVAL OF OEM EXHAUST SYSTEM

1.Starting at the flanged end of the downpipe unbolt the flange connection and loosen the clamp at the rear of the particulate filter. Remove the metal hangers from the OE rubber hangers and line/sensors from the particulate filter. Take out the DPF from the truck..

- 2. Install pipe with flange by placing welded metal hanger into OE rubber hanger and loosely tighten flanges together.
- 3. Next, install a 60814NB pipe.
- 4. With the pipes mounted loosely, adjust the new system for clearance and appearance. Evenly tighten all clamps starting with the front flange connection and working your way to the back.

## **TECHNICAL SUPPORT: EMAIL US**

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