

Step 1: Hook your truck up to a quality battery charger to ensure constant voltage for the install.

Step 2: Hook your AutoCal to the factory OBD2 Port (Do not tune the truck through the AutoCal OBD2 Port, hook up the AutoCal after).

Step 3: Turn your ignition to the run position and navigate the AutoCal to the Tune Tool

Step 4: Select Tuning, and then select Program Full.

If you have an 2011-2016 LML Duramax, please select program calibration

Step 5: Once the tuning is selected, it will show the Tune File. Confirm that the Six digits in the file are the same as the last 7 digits of your VIN number.

Step 6: The AutoCal will then show an "Attention". Once you've read through it, hit OK.

Step 7: The AutoCal will also require you to approve the licensing of the unit to the truck. Hit OK on the two prompts that pop up on the screen.

Step 8: The tune will now start flashing onto your truck. Once this is complete, you will see a message saying "Flash Tune File Flash Completed Successfully".

Step 9: Hit the Check on the AutoCal and a 10-second countdown will start, turn off the truck within those 10 seconds to complete the tune flashing process.

Note: For Duramax Customers who have purchased Transmission tuning, additional steps are required. Please go back and follow steps 4-9 and select your A50 or T87 TCM file when flashing

Step 10: Start the truck to confirm that the tune file was loaded successfully and take it for a test drive.